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USE OF NANO FERTILIZERS TO REDUCE CHEMICAL FERTILIZER LOAD FOR OKRA PRODUCTION

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Efficacy of nano urea, titanium dioxide and zinc oxide nanoparticles on growth, fruiting and yield of okra plant (cv. Kashi Lalima) was evaluated in the present study. The cop was grown on high pH (8.2) soil at subtropical agro-climatic condition of Lucknow during Zaid season of 2022-23 and 2023-24 at Horticulture Research Farm, Department of Horticulture, Babasaheb Bhimrao Ambedkar University, Lucknow, Uttar Pradesh, India. The experiment was laid out in Randomized Block Design (RBD) with 17 treatments viz. Control (no fertilizer), recommended dose of fertilizer (RDF 100%, 75%, 50% and 25%), Nano urea (2 ml/l, 4 ml/l and 6 ml/l), TiO,NPs (10, 15 and 20 ppm), ZnO NPs (50, 75 and 100 ppm) with 3 replications having 51 plots $(1.8 \text{ m} \times 1.2 \text{ m})$. ZnO and TiO, nanoparticles (NPs) were prepared through green synthesis technology using aqueous extract of Ipomoea carnea (morning glory) leaves and Nano urea which was procured from IFFCO. Detailed characterisation i.e. size, morphology, composition and stability of selected NPs was carried **ABSTRACT** out using UV-visible spectroscopy, FTIR, HRTEM, EDX, BET, X-ray diffraction, XPS and particle size distribution studies at department of Chemistry and University Scientific Instrumentation Centre (USIC) of the University. Recorded observations indicated that foliar application of 75% RDF + 2 ml/l Nano urea + 50 ppm ZnO NPs performed best in terms of growth parameters *i.e.* higher plant height- 128.84 cm, maximum number of leaves- 32.25/plant, basal stem diameter- 2.70 cm and number of primary branches/plant) at 120 DAS. It also caused earliness in flowering for 39.38 days as compare to control (49.88 DAS). This treatment also exhibited higher flowering (22.8) and yield (159.81 q/ha) thus, the study concluded that application of 75 % RDF + 2 ml/l Nano urea + 50 ppm ZnO NPs may be beneficial for getting better crop growth and fruit vield of okra.

Key words : Nano-fertilizer, Okra, Growth, Flowering.

Introduction

To ensure sustainable food and agricultural production, advanced applications of nanotechnology are critical (Fraceto *et al.*, 2016; Wang *et al.*, 2018; Neme *et al.*, 2021). Climate change and land degradation have a global impact on crop cultivation sustainability (Webb *et al.*, 2017; Jiang *et al.*, 2021). Nanotechnology plays an increasingly important role in most areas of human activity including crop production. Engineered nanoparticles (ENPs) have catalytic, photovoltaic, energetic, and sensory applications in diverse industries (Williams *et al.*, 2020; Ismael *et al.*, 2020; Esfe *et al.*, 2020; Vinitha *et al.*

al., 2021; Selvakumar *et al.*, 2021). Nanotechnology has gained significant attention in the field of agriculture due to its potential for improving crop productivity. Researchers have extensively studied the ability of nanoparticles to absolve in plants body due to their nano size (Agrawal *et al.*, 2022; Faizan *et al.*, 2020). The studies on beneficial effects showed that, at optimum concentrations, NPs might improve enzyme activities, photosynthesis, nitrogen absorption and growth parameters of early seedlings (Gao *et al.*, 2006; Yang *et al.*, 2006). Nano fertilizers (NFs), which are modified versions of conventional fertilizers that are extracted from various plant parts by chemical, physical, mechanical, or

biological means, are utilised to enhance soil fertility, crop productivity, and the quality of agricultural products (Oureshi et al., 2018). Furthermore, using plants is a more convenient method than using commercial products because it avoids the time-consuming process of nurturing cell cultures and is better suited for the large-scale synthesis of nanoparticles (Ahmad et al., 2020) with minimal environmental impact. Nanoparticles are nanomaterials with unique physicochemical properties such as increased reactivity, standard surface structure, and a high ratio of surface to volume (Noohpisheh et al., 2021; Badawy et al., 2021). Because of these properties, NPs can be utilised as nanofertilizers in a better way (Jiang et al., 2021; Noohpisheh et al., 2021; Awan et al., 2021) and to minimise nutrient deficiency (Étienne et al., 2018). Thus, controlled and targeted mineral nutrients supplied to plants (Salama et al., 2019) leads to improved crop expansion and growth (Wang et al., 2018; Rajput et al., 2021; Srivastava et al., 2021). According to the Indian Farmers Fertilizer Co-operative Limited, India (IFFCO), nanofertilizers are needed in very small amounts viz., 500 ml of Nano-urea may substitute 45 kg of commercial urea, while just 10g of nano-zinc is enough for a hectare of the land. This may helps to reduce the need for chemical fertilizers by 50% to 70% (Lakshman et al., 2022). Nano urea is energy saving and resource friendly and it reduces excess application of bulk urea and associated volatilization as well as leaching and run off losses (Anonymous, 2022; Kumar et al., 2023). Nano urea enhances crop efficiency, yield and quality parameters by increasing nutrient use efficiency, reducing nutrients waste and lowering cultivation costs (Prem Baboo, 2021). Similarly, TiO_2 nanoparticles enhanced germination and photosynthesis (Khan et al., 2019). TiO₂ NPs have a wide range of applications in diverse fields of human activity, including agriculture. Similar to ZnO NPs, surface properties of TiO₂ NPs are often modified to help with their stability or to increase their positive effects and decrease their toxicity (Macwan et al., 2011; Silva et al., 2013). TiO₂ NPs have been applied to protect seeds, enhance plant growth and germination, control crop diseases (Servin et al., 2015), degrade pesticides and detect their residues (Aragay et al., 2012). In addition, these NPs have been reported to increase root and shoot growth, seed or produce yield, and improve plant health. Environmental stresses, such as drought in wheat (Mustafa et al., 2021) and high Cd levels in maize (Lian et al., 2020), were also alleviated significantly with the use of TiO₂ NPs. The studies showed the need to explore further the effects and interaction of NPs under more realistic conditions as the underlying trend from

laboratory experiments involved the application of higher doses of the nanoparticles which were toxic to the plants. In contrast, at appropriate lower concentrations, many NPs were found to positively affect the plants' growth, health, and quality (Du et al., 2015: Prasad et al., 2012). For example, TiO₂ NPs applied on barley during stem elongation and a second time during the four-leaf stage at concentrations of 0.01 to 0.03% increased grain yield and the weight of 1000 grains (Moaveni et al., 2011). Likewise, peanut plants also responded positively to low concentrations of ZnO NPs and higher concentrations of 2000 mg Zn L⁻¹ revealed inhibitory effects (Prasad et al., 2012). Mostly, both ZnO and TiO, NPs are only toxic at high concentrations, *i.e.* concentrations higher than 2000 mg.L⁻¹ (Prasad et al., 2012). Both ZnO and TiO, NPs were found to alleviate stresses caused by drought and heavy metals such as Cd. Three different concentration ranges of TiO₂ NPs were used to improve plants' growth and yield parameters and health (Korosi et al., 2019 and Kolencik et al., 2020) the application of TiO₂ NPs at a lower concentration range of 25 to 300 mg.L⁻¹ was found to have promising positive effects on plant height, straw and grain yields, dry biomass, the weight of 1000 grains, and chlorophyll contents (Moaveni et al., 2011; Irshad et al., 2021; Kattak et al., 2021). TiO₂ NPs synthesised by the green method with plant extracts exhibited a significantly better effect when compared with TiO, NPs synthesised via the sol-gel method (Irshad et al., 2021). It was proposed that this effect can be caused by the presence of the plant extract traces on the TiO₂ NPs surface or their slightly smaller size (6 to 8 nm for green synthesised TiO₂ NPs compared with 10 to 13 nm for chemically synthesised ones) (Irshad et al., 2021). Moreover, these were also found to increase the plant height, a number of branches, fruit yield, increase in amino acids, total sugars, total phenols, total indoles, and pigments in coriander (Khater et al., 2015). ZnO NPs have been revealed as the smartest delivery method for meeting plant zinc demands, replacing traditional zinc fertiliser and increasing Zn availability (Rajput et al., 2021; Awan et al., 2021). ZnO nanoparticles improved yield in lentil (Lens culinaris Medik.) crops (Alwan et al., 2022; Kolencik et al., 2022), improved growth, photosynthesis and maturation of corn, onion, tomato, olive, capsicum, cucumber, wheat and zucchini. However, plant responses to ZnO NPs application vary depending on genotype, plant stage and nanoparticle concentration (Salama et al., 2019). The use of chemically synthesised ZnO NPs has been criticised when compared to biosynthesised counters (Rai et al., 2018; Jamkhande et al., 2019). Nevertheless, the use of biologically generated ZnO NPs as nanofertilizers to enhance zinc content and improve the physiological and morphological characteristics and antioxidant properties of leafy vegetables during the initial vegetative stages is limited (Iziy et al., 2019; Salama et al., 2019; Regni et al., 2022). In addition, ZnO NPs are reported to have an ability to decrease the effect of environmental stresses on plants, such as drought (Dimkpa et al., 2020), temperature (Hassan et al., 2018), metals, metalloids (Rizwana et al., 2019: Rizwana et al., 2019), and salt (Torabian et al., 2016). When applied at suitable concentrations, ZnO NPs increase seed germination (Garcia-Lopez et al., 2018), growth (Singh et al., 2019), the activity of antioxidants and protein production (Salama et al., 2019), chlorophyll content (Pullagurala et al., 2018), photosynthesis (Faizan et al., 2018), production of oils and seeds (Kolencik et al., 2020: Kolencik et al., 2019), and uptake of essential elements (Peralta-vedia et al., 2014). Thus, there is a need to evaluate the effect of nano urea, TiO₂ and ZnO NPs on growth, yield and quality of okra specially when grown on slightly saline soil having pH 8.2 under sub-tropical climate.

Materials and Methods

The field experiment was carried out at Horticulture Research Farm, Department of Horticulture, Babasaheb Bhimrao Amdedkar University, Lucknow (U.P.)-226025 $(26^{\circ} 84' \text{ North latitude and } 80^{\circ} 94' \text{ East longitudes, } 123$ m above mean sea level (MSL) during February to May 2022. Experimental site had 21.1 -41.8°C temperature in summer, relative humidity of 30-67.9% and 750 mm annual rainfall, while, soil of the site is quite alkaline with 8.2 pH. The experiment was comprised of 17 treatments having foliar application of Nano urea (2ml/l, 4ml/l and 6ml/l), TiO₂ NPs (10, 15, 20 ppm) and ZnO NPs (50, 75, 100 ppm) with soil application of different percentage of RDF (75%, 50%, 25%). The treatments were replicated thrice randomly following Randomized Block Design (RBD) having 51 plots (1.8 m \times 1.2m). The field operations were done to maintain healthy plant and standard agronomical practices like sowing, weeding, hoeing, earthing up, irrigation and plant protection measures were adapted. The seeds of selected cultivar Kashi Lalima were collected from Indian Institute of Vegetable Research (IIVR, Varanasi). Kashi Lalima is a reddish-purple coloured okra hybrid variety released by IIVR, Varanasi and shows resistance against yellow vein mosaic virus (YVMV), okra leaf curl virus (OLCV). It is a short duration crop having high yield, high anthocyanin and phenolic content, suitable for both summer and kharif season cultivation, popular in agro-climatic condition of Uttar Pradesh and Bihar state of India having subtropical dry to humid climate. The seeds were sown on 1st

February at $45 \text{cm} \times 30 \text{ cm}$ spacing, germination started 4-7 days after sowing (DAS). Okra is a nutrient loving plant requiring N, P, K – 120 kg, 80 kg, 50 kg, respectively. Nano urea are collected from IFFCO Bhawan, Lucknow. It expressed desirable particle size about 20-50nm and more surface area (10,000 times over 1 mm urea prill) and number of particles (55,000 nitrogen particles over 1 mm urea prill). Hence, Nano urea increase its availability to crop by more than 80% resulting in higher nutrient use efficiency (Kumar et al., 2023). TiO₂ and ZnO NPs were green synthesized with Ipomoea carnea sub sp. fistulosa (morning glory) leaves with the help of aqueous solution of TiCl. (0.1M) and zinc nitrate hexahydrate (0.1M). The formation and quality of compounds were investigated by X-ray diffraction technique. The powder X-ray diffraction pattern of TiO, and ZnO NPs were recorded on Pananalytical's X'Pert Pro X-ray diffractometer. UVvisible absorption spectrum of TiO₂ NPs synthesized by reduc- tion of aqueous solution of TiCl, by equeous extract of Ipomoea carnea (morning glory) leaves exhibits a strong UV-visible absorption band at 277 nm. which is blue shifted corresponds to the excitonic peak of TiO₂ NPs due to quantum size effect (Hitkari et al., 2018). The quantum confinement also observed in case of ZnO NPs which exhibited absorption peak at 275 nm. The UV-visible absorption study results revealed formation of small size ZnO and TiO₂ NPs the direct band gap energy of TiO₂ and ZnO NPs has been calcu- lated using the Tauc relation. The band gap energy of TiO₂ and ZnO NPs are found to be 3.5 and 3.4 eV, respectively. Phase, crystal structure and purity of as-synthesized TiO₂ and ZnO NPs were determined by powder XRD study. The TiO₂ NPs formed after reduction of TiCl₄ by plant extraction aqueous medium. All the diffraction peaks are well assigned well to anatase phase with a reference pattern (JCPDS 21–1272) of TiO₂. It is noteworthy that only anatase TiO₂ detected and no rutile phase can be found in this sample, which is attributed to the contribution of the low concentration of oxygen vacancies due to the high concentration of gaseous oxygen during particle growth, hindering the transformation from anatase to rutile phase (Rulison et al., 1996). Moreover, observance of very sharp and broad XRD peaks indicate formation of small size crystalline TiO, NPs. The average crystallite size (D) has been determined from the Debye-Scherrer formula: D =0.9 $\lambda/\beta \cos \beta$. Where, D is the crystallites size (in nm), λ the wavelength (in nm), β is the full width at half maxima (FWHM) and θ is the Bragg's diffraction angle. All the diffraction peaks in the XRD Pattern in ZnO are readily indexed to hexagonal wurtzite ZnO (JCPDS card 80-0075, a = 0.3253 nm, c = 0.5209 nm) with space group p63mc. From the XRD pattern it is evident that as- synthesized material obtained by reduction zinc nitrate hexahydrate using plant extract is phase pure ZnO. Furthermore, it is obvious from the diffraction pattern that the XRD peaks are intense and broadened, indicating formation of good crystalline and small size ZnO NPs are formed. The average crystallites size of TiO₂ and ZnO particles were estimated to be 7 and 52nm respectively. The particle size distribution of TiO₂ and ZnO NPs has been studied on Zeta sizer. Particle shape, sizes and composition of materials were examined on JEOL-2100 transmission electron microscope (TEM with EDX; model no. TECNAI 200G2 FEI). The particle distribution range TiO₂ NPs 7-10NM, ZnO NPs 42-79nm, maximum population fall at 58.89nm and 8.69nm respectively. The synthesis and characterization were done at the Department of Chemistry, Babasaheb Bhimrao Ambedkar University, Lucknow. TiO₂ and ZnO NPs were applied to the crop as per treatment combination at 30 and 60 days after seed sowing (DAS). Crop vegetative growth, fruit yield and quality observations were recorded as per the standard methods (Ranganna., 1986). Total sugars and reducing sugar were determined by titration method using Fehling's solution A and B and methylene blue as an indicator (Miller, 1959). TSS was recorded by digital refractometer (model HI 96801, 0 to 85% Brix (Hanna Intruments). The observed values of various treatments were statistically analyzed at OPSTAT (Sheoran et al., 1998) and mean value were compared at 5% level of significance (Sahu and Das, 2014).

Results and Discussion

Plant height

The data showed that there was a significant difference among the treatments on plant height at various stage of growth during both the years. At 30 DAS plant height was found maximum in T₂, Recommended dose of fertilizer (RDF) (16.77cm and 17.06cm) followed by T₁₃ Treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), (16.28 cm and 16.60cm). while minimum was recorded in T₁(control) (13.37 cm and 13.67 cm) during first and second year, respectively. Similar pattern was also observed in case of pooled data at 30 DAS T₂ (16.91cm) followed by T_{12} (16.44 cm), while minimum was recorded in T_1 (13.52 cm). But at 60, 90 and 120 DAS, T₁₃ treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO) had highest plant height (54.80 and 54.21 cm), (90.70 and 93.06 cm) and (128.84 and 130.63 cm) followed by T_{12} treatment (75% RDF + 2ml/l Nano Urea+ 10 ppm TiO₂), (47.49 and 48.77 cm), (89.12 and 93.33 cm) and (122.89 and 124.70 cm) during 1st year and 2nd year trial, respectively. Plant height lowest was recorded in T₁ (control), (31.55 and 32.66 cm), (62.31 and 65.22 cm) and (84.20 and 86.02 cm) during first and second year, respectively. Pooled value also showed the similar trend recording higher plant height of (54.21cm), (93.06cm) and (129.74cm) at 60, 90 and 120 DAS respectively by the treatment T_{13} (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO). ZnNPs improve the availability of zinc, a crucial micronutrient, leading to enhanced nutrient absorption and utilization in plants (Guardiola-Márquez et al., 2023). Treatments with ZnNPs have been linked to increased chlorophyll content, which boosts photosynthesis and overall plant vigor. a study reported a 52% increase in chlorophyll levels in treated plants (Olkhovskaya et al., 2024). The use of nano Fertiliser can significantly improve the growth and heights of okra plants by Subramanian et al. (2015), delivering essential nutrients far more efficiently and precisely (Solanki et al., 2015a; Alabdallah and Al-Zahrani, 2020). These nano-fertilizers enhance nutrient uptake, utilisation and overall plant health, resulting in better vegetative development and plant height. Similar results also reported by Satti et al. (2021), Semida et al. (2021), Pejam et al. (2021).

Number of leaves per plant

Data indicated that there was significant change due to treatments on number of leaves at the all stages of growth, during both the years. The data revealed that at 30, 60, 90 and 120 DAS, In early stage of growth at 30DAS the maximum Number of leaves/plant found in T_2 Recommended dose of fertilizer (RDF) (6.62 and 6.50) followed by T_{13} Treatment (75% RDF + 2ml/l Nano Urea+50 ppm ZnO) (6.04 and 6.01), while lowest number of leaves/plant recorded in T₁ (4.30 and 4.37) during 1st year and 2nd year, respectively. Similar trends also seen in case of pooled data at 30 DAS T_2 (6.56) followed by T_{13} (6.03), while minimum was recorded in T_1 (control) (4.34). But at 60, 90 and 120 DAS, T₁₃ Treatment (75% RDF + 2ml/l Nano Urea + 50 ppm ZnO), had highest Number of leaves/plant (15.58 and 16.00), (24.33 and 25.66) and (32.25 and 33.75) followed by T_{12} Treatment $(75\% \text{ RDF} + 2\text{ml/l Nano Urea} + 10 \text{ ppm TiO}_{2}),(14.75)$ and 14.92), (22.25 and 23.25) and (29.83 and 31.33) during 1 year and 2 nd year trial, respectively. Minimum Number of leaves/plants was recorded in T₁(control) (9.33 and 10.08), (13.58 and 14.75) and (17.75 and 19.25) during first and second year, respectively. Pooled value also showed similar trend was also reporting higher number of leaves at 60, 90 and 120 DAS, (15.79), (25.00) and (33.00), respectively by treatment T_{13} (75% RDF + 2ml/ 1 Nano Urea+ 50 ppm ZnO). application of Zn NPs has

Tractionate		30 DAS		_	60DAS			90DAS			120DAS	
Ireatments	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled
T ₁	13.37	13.67	13.52	31.55	32.67	32.11	62.31	65.22	63.76	84.20	86.02	85.11
T ₂	16.77	17.06	16.91	46.25	47.40	46.82	87.32	88.93	88.13	120.26	122.13	121.20
T ₃	15.80	16.30	16.05	45.73	46.90	46.32	84.88	86.45	85.66	119.07	121.00	120.04
T ₄	13.66	13.98	13.82	38.89	40.17	39.53	73.09	74.68	73.89	101.76	103.52	102.64
T ₅	13.53	13.84	13.69	38.75	39.84	39.29	72.81	74.35	73.58	100.65	102.58	101.62
T ₆	14.97	15.30	15.13	42.97	44.08	43.53	78.59	80.17	79.38	112.59	114.38	113.49
T ₇	14.56	14.80	14.68	41.73	42.85	42.29	76.30	77.87	77.08	108.42	110.52	109.47
T ₈	14.30	14.60	14.45	41.08	42.20	41.64	75.59	77.48	76.54	106.75	108.85	107.80
T ₉	15.27	15.60	15.43	43.22	44.42	43.82	79.69	81.47	80.58	113.41	115.25	114.33
T ₁₀	14.81	15.12	14.97	42.43	43.52	42.98	78.13	79.78	78.96	111.75	113.55	112.65
T ₁₁	14.40	14.73	14.57	41.43	42.52	41.98	75.99	77.64	76.82	107.32	109.12	108.22
T ₁₂	15.99	16.32	16.15	47.49	48.77	48.13	89.12	93.33	91.23	122.89	124.70	123.80
T ₁₃	16.28	16.60	16.44	53.61	54.80	54.21	95.42	90.70	93.06	128.84	130.63	129.74
T ₁₄	15.40	15.68	15.54	43.41	44.70	44.06	82.55	84.10	83.33	115.85	117.58	116.72
T ₁₅	15.67	16.07	15.87	44.39	45.49	44.94	84.29	85.85	85.07	118.28	120.35	119.31
T ₁₆	15.48	15.78	15.63	43.83	44.95	44.39	83.28	84.95	84.11	117.07	118.82	117.94
T ₁₇	15.57	15.88	15.73	44.00	45.21	44.61	83.44	85.05	84.25	118.00	119.80	118.90
CD(P=0.05)	0.06	0.03	0.04	0.056	0.23	0.15	0.10	0.09	0.10	0.06	0.09	0.08
SEm±	0.02	0.01	0.01	0.019	0.08	0.05	0.03	0.03	0.04	0.02	0.03	0.03
Table 2 : Effect	t of nano f	ertilizers	in basal s	tem diam	eter(cm)	of okra.						
Treatments		30 DAS			60DAS			90DAS			120DAS	
meannents	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled
T ₁	0.10	0.14	0.12	0.49	0.56	0.53	0.86	1.01	0.93	1.28	1.32	1.30
T,	0.35	0.39	0.37	1.20	1.21	1.20	1.94	2.07	2.01	2.52	2.56	2.54
T ₃	0.28	0.31	0.30	1.11	1.11	1.11	1.83	2.00	1.92	2.42	2.45	2.44
T ₄	0.12	0.17	0.15	0.55	0.62	0.58	1.04	1.10	1.07	1.61	1.65	1.63
T ₅	0.11	0.16	0.14	0.52	0.60	0.56	0.97	1.05	1.01	1.57	1.60	1.58
T ₆	0.17	0.23	0.20	0.69	0.75	0.72	1.34	1.54	1.44	1.86	1.92	1.89
T ₇	0.15	0.20	0.18	0.63	0.70	0.67	1.21	1.32	1.27	1.76	1.80	1.78
T ₈	0.13	0.18	0.16	0.57	0.65	0.61	1.10	1.15	1.13	1.66	1.70	1.68
T ₉	0.18	0.24	0.21	0.72	0.78	0.75	1.40	1.60	1.50	1.92	1.96	1.94
T ₁₀	0.16	0.22	0.19	0.66	0.72	0.69	1.27	1.42	1.34	1.81	1.86	1.84
T ₁₁	0.14	0.19	0.17	0.60	0.67	0.63	1.16	1.23	1.20	1.70	1.75	1.73
T ₁₂	0.30	0.33	0.31	1.20	1.32	1.26	2.02	2.21	2.12	2.66	2.77	2.71
T ₁₃	0.32	0.36	0.34	1.35	1.47	1.41	2.30	2.40	2.35	2.94	2.98	2.96
T ₁₄	0.20	0.25	0.22	0.76	0.84	0.80	1 47	1.65	1.56	1.98	2.00	1.99
17				0.70	0.04	0.00	1.17					
T ₁₅	0.26	0.29	0.28	1.00	1.03	1.02	1.75	1.90	1.83	2.30	2.35	2.33
	0.26 0.22	0.29 0.26	0.28 0.24	1.00 0.83	1.03 0.87	1.02 0.85	1.75 1.56	1.90 1.72	1.83 1.64	2.30 2.10	2.35 2.16	2.33 2.13
	0.26 0.22 0.24	0.29 0.26 0.27	0.28 0.24 0.25	1.00 0.83 0.92	0.04 1.03 0.87 0.93	0.80 1.02 0.85 0.92	1.75 1.56 1.65	1.90 1.72 1.80	1.83 1.64 1.72	2.30 2.10 2.20	2.35 2.16 2.25	2.33 2.13 2.23
	0.26 0.22 0.24 0.01	0.29 0.26 0.27 0.01	0.28 0.24 0.25 0.01	1.00 0.83 0.92 0.02	0.04 1.03 0.87 0.93 0.02	0.00 1.02 0.85 0.92 0.02	1.75 1.56 1.65 0.03	1.90 1.72 1.80 0.04	1.83 1.64 1.72 0.04	2.30 2.10 2.20 0.04	2.35 2.16 2.25 0.03	2.33 2.13 2.23 0.04

Table 1 : Effect of nano fertilizers in plant height(cm) of okra.

been shown to increase the levels of growth-promoting hormones, such as auxins, which are vital for leaf expansion and bud formation (Olkhovskaya *et al.*, 2024).

In pepper plants, seed treatment with Zn NPs resulted in a significant increase in the number of leaves and buds, indicating hormonal stimulation (Olkhovskaya *et al.*, 2024). Zn NPs facilitate the absorption of zinc ions through stomata, allowing for efficient translocation to mesophyll cells, which is crucial for leaf development (Zhu *et al.*, 2020).

Number of branches per plant

The number of branches/plant was counted at 60, 90 and 120 DAS. The data (Table 4) indicated that there were significant change in treatments on number of branches/plant at the stages of growth, during both the years. The data revealed that at 60, 90 and 120 DAS, T₁₃ Treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), had highest number of branches /plant (2.08 and 2.13), (3.01 and 3.12) and (3.58 and 3.92) followed by T_{12} Treatment (75% RDF + 2ml/l Nano Urea+ 10 ppm TiO_{2}), (1.83 and 1.90), (2.65 and 2.86) and (3.30 and 3.50), while Minimum Number of leaves/plant was recorded in T₁(control), (0.42 and 0.43), (0.80 and 0.84) and (1.48 and 1.50) during first and second year, respectively. Similar trend was also reported in case of pooled data. The maximum number of branches per plant seen in T_{12} (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO) at 60, 90 and 120 DAS, (2.11), (3.06) and (3.75), respectively. ZnO NPs enhance chlorophyll synthesis and photosynthetic efficiency, which are crucial for plant growth. They facilitate better nutrient absorption, leading to improved branches ,biomass as well as yield of the crop (Hassan et al., 2024; Michael, 2024). Okra can produce a significant increase in branches by applying foliar nano-particles that includes NPK, Fe, Zn and Ti (Raliya et al., 2018; Lekhshmi et al., 2022). These fertilizers improve photosynthesis (Tighe-Neira et al., 2020; Ogunkunle et al., 2020) enhance nutrient uptake (Sompornpailin and Chayaprasert, 2020), preserve hormonal balance (Satti et al., 2021; Semida et al., 2021; Pejam et al., 2021) and increase stress tolerance (Sheteiwy et al., 2021). This result is confirmation in findings of Mogazy and Hanafy (2022).

Stem diameter

It is evident that there was significant difference among Treatment on stem diameter during both the years. The data presented in the Table 2, clearly indicate that initially at 30 DAS the maximum stem diameter found in T_2 , Recommended dose of fertilizer (RDF) (0.35cm and 0.39cm) followed by T_{13} Treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), (0.32 cm and 0.36cm) while minimum was recorded in T_1 (control) (0.10 cm and 0.14 cm) during first and second year, respectively. Similar patterns also observed in pooled data at 30 DAS T_2 (0.37cm) followed by T_{13} (0.34 cm), while minimum was recorded in T_1 (control) (0.12 cm). But at 60, 90 and

120 DAS, T₁₃ Treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), had highest stem diameter (1.35 and 1.47 cm), (2.30 and 2.40 cm) and (2.94 and 2.98 cm) followed by T_{12} Treatment (75% RDF + 2ml/l Nano Urea+ 10 ppm TiO₂), (1.20 and 1.32 cm), (2.02 and 2.21cm) and (2.66 and 2.77 cm), while lowest was recorded in T₁(control) (0.49 and 0.56 cm), (0.86 and 1.01 cm) and (1.28 and 1.32 cm) during first and second year, respectively. Pooled value also showed the similar trend recording higher stem diameter of (1.41cm), (2.35cm) and (2.96 cm) at 60, 90 and 120 DAS respectively by treatment T₁₃ (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO). ZnO NPs influence plant hormone signaling pathways, particularly auxins and cytokinins, which are vital for stem elongation and overall growth. ZnO NPs have been shown to upregulate genes associated with hormone biosynthesis, leading to enhanced growth responses (Wang et al., 2024). The presence of ZnO NPs can also modulate stomatal behavior, improving gas exchange and photosynthesis, which further supports stem growth (Zhu et al., 2020). The use of nano-fertilizers like nitrogen, phosphorus, potassium, iron, and zinc can positively affect the stem diameter of okra by improving nutrient availability and uptake (Sharma and Gupta, 2019). This results in enhanced plant growth and structural development. These results are close conformity with earlier reports of Ahmed and Khan (2022).

Number of days to first flowering

An inquisition of data in Table clearly indicate that among the Treatments, early flowering (39.50 and 39.25 days) was recorded in T_{13} Treatment (75% RDF + 2ml/ l Nano Urea+ 50 ppm ZnO), followed by T₁₂ (75% RDF $+ 2ml/l Nano Urea + 10 ppm TiO_{2}$ (40.42 and 40.17 days) and late flowering (50.00 and 49.75 days) was noted in T₁ (contro), during first and second year, respectively. pooled value also showed the similar trend early flowering occurring in T_{13} (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), (39.38days) and late flowering seen in T_1 (control) (49.88 Days). ZnONPs facilitate better absorption of essential nutrients, which is crucial during the early growth stages. Improved nutrient availability supports the development of reproductive structures, contributing to early flowering (Donia and Carbone, 2023). The time until okra flowers can be greatly shortened by applying foliar nano-fertilizers containing nitrogen, phosphorus, potassium, iron, zinc and Titanium (Prasad et al., 2012b; Tarafdar et al., 2014). These nutrients are essential for a number of physiological functions (Adhikari et al., 2016) and their effective delivery through nanofertilizers promotes photosynthesis (Tighe-Neira et al., 2020) and metabolic activity (Ogunkunle et al., 2020), increases

		30 DAS			60DAS			90DAS			120DAS	
Treatments	1 Year	2 Year	Pooled									
T ₁	4.30	4.37	4.34	9.33	10.08	9.71	13.58	14.75	14.17	17.75	19.25	18.50
T ₂	6.62	6.50	6.56	14.17	14.25	14.21	20.92	22.25	21.58	28.00	29.58	28.79
T ₃	5.72	5.67	5.70	13.78	13.75	13.76	20.25	21.58	20.92	27.42	28.92	28.17
T ₄	4.47	4.75	4.61	10.75	12.22	11.49	16.75	18.08	17.42	22.17	23.67	22.92
T ₅	4.45	4.50	4.47	10.47	11.83	11.15	16.42	17.67	17.04	21.67	23.17	22.42
T ₆	5.00	5.17	5.08	12.00	13.08	12.54	18.25	19.78	19.01	24.75	26.30	25.53
T ₇	4.80	5.08	4.94	11.50	12.75	12.13	17.75	19.25	18.50	24.33	25.89	25.11
T ₈	4.61	4.92	4.76	11.06	12.39	11.72	17.08	18.50	17.79	23.42	24.92	24.17
T ₉	5.12	5.25	5.19	12.30	13.17	12.74	18.50	20.00	19.25	25.00	26.64	25.82
T ₁₀	4.92	5.17	5.04	11.75	12.92	12.33	17.95	19.55	18.75	24.58	26.08	25.33
T ₁₁	4.67	5.00	4.83	11.25	12.58	11.92	17.53	18.92	18.22	24.00	25.47	24.74
T ₁₂	5.83	5.78	5.81	14.75	14.92	14.83	22.25	23.25	22.75	29.83	31.33	30.58
T ₁₃	6.04	6.01	6.03	15.58	16.00	15.79	24.33	25.66	25.00	32.25	33.75	33.00
T ₁₄	5.22	5.28	5.25	12.61	13.33	12.97	18.75	20.25	19.50	25.30	26.83	26.07
T ₁₅	5.58	5.50	5.54	13.50	14.00	13.75	19.75	21.00	20.38	26.25	28.25	27.25
T ₁₆	5.30	5.33	5.32	12.89	13.50	13.19	19.17	20.45	19.81	25.58	27.28	26.43
T ₁₇	5.45	5.42	5.43	13.17	13.75	13.46	19.50	20.80	20.15	26.07	27.70	26.88
CD (P=0.05)	0.12	0.14	0.13	0.13	0.14	0.14	0.12	0.17	0.15	0.13	0.15	0.14
SEm±	0.04	0.05	0.04	0.05	0.05	0.05	0.04	0.06	0.05	0.04	0.05	0.05

Table 3 : Effect of nano fertilizers in number of leaf in okra.

Table 4 : Effect of nano fertilizers in number of primary branches of okra.

Treatments		60 DAS			90DAS			120DAS	
in cutilities	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled
T ₁	0.42	0.43	0.43	0.80	0.84	0.82	1.48	1.50	1.49
T ₂	1.65	1.78	1.71	2.53	2.55	2.54	3.15	3.21	3.18
T ₃	1.52	1.59	1.55	2.44	2.45	2.44	2.95	3.00	2.98
T ₄	0.62	0.68	0.65	1.22	1.26	1.24	1.80	1.85	1.82
T ₅	0.58	0.61	0.60	1.01	1.05	1.03	1.62	1.66	1.64
T ₆	1.17	1.18	1.18	1.88	1.93	1.91	2.33	2.36	2.35
T ₇	1.00	1.05	1.02	1.72	1.75	1.74	2.19	2.22	2.21
T ₈	0.83	0.87	0.85	1.53	1.55	1.54	2.02	2.13	2.08
T ₉	1.25	1.28	1.27	1.94	2.00	1.97	2.42	2.45	2.43
T ₁₀	1.09	1.13	1.11	1.79	1.83	1.81	2.26	2.28	2.27
T ₁₁	0.90	0.95	0.93	1.64	1.67	1.66	2.12	2.12	2.12
T ₁₂	1.83	1.90	1.87	2.65	2.86	2.76	3.30	3.50	3.40
T ₁₃	2.08	2.13	2.11	3.01	3.12	3.06	3.58	3.92	3.75
T ₁₄	1.30	1.34	1.32	2.03	2.10	2.07	2.50	2.53	2.51
T ₁₅	1.45	1.53	1.49	2.30	2.37	2.34	2.80	2.83	2.82
T ₁₆	1.35	1.40	1.38	2.12	2.20	2.16	2.58	2.61	2.59
T ₁₇	1.40	1.47	1.43	2.22	2.28	2.25	2.69	2.73	2.71
CD(P=0.05)	0.03	0.04	0.04	0.08	0.06	0.07	0.06	0.06	0.06
SEm±	0.01	0.014	0.01	0.027	0.022	0.02	0.02	0.02	0.020

nutrient uptake (Sompornpailin and Chayaprasert, 2020) and utilisation and guarantees a balanced supply of nutrients (Satti *et al.*, 2021; Semida *et al.*, 2021; Pejam

et al., 2021). This results in healthier plants that move from vegetative growth to flowering more quickly. The results are in confirmation with the findings of Sheteiwy

E	Fir	st fruit form	ation	Numl	oer of flower/	plant	First	flowering (I	DAS)		Yield (q/ha)	
Ireaumenus	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled	1 Year	2 Year	Pooled
T	50	49.75	49.88	52.25	51.92	52.08	15.77	16.5	16.1	58.49	63.93	61.21
\mathbf{T}_2^{i}	41.17	40.92	41.04	42.83	42.5	42.67	21.77	22.42	22.1	140.69	141.48	141.09
\mathbf{T}_{3}	41.58	41.67	41.63	43.42	43.5	43.46	21.1	21.92	21.5	134.69	135.58	135.14
T_4	48.5	48.42	48.46	50.75	50.58	50.67	17.03	17.92	17.5	82.41	83.05	82.73
T,	49.5	49.25	49.38	51.83	51.5	51.67	16.6	17.42	17	78.41	78.26	78.34
T	45.08	45.25	45.17	47.42	46.92	47.17	20.03	20.75	20.4	111.55	112.13	111.84
\mathbf{T}_{7}	46.75	46.75	46.75	48.67	48.5	48.58	19.1	20	19.6	98.76	99.76	99.26
T	47.5	47.25	47.38	49.58	49.33	49.46	18.27	19.33	18.8	91.06	91.58	91.32
T	44.25	45	44.63	46.08	46.33	46.21	20.27	21.08	20.7	115.09	115.7	115.39
T_{10}	46.17	46.42	46.29	84	47.83	47.92	19.33	18.33	18.8	104.66	105.1	104.88
$T_{_{\rm H}}$	47.25	47.25	47.25	49.08	48.75	48.92	18.77	20	19.4	93.82	94.17	93.99
T_{l2}	40.42	40.17	40.29	42	41.5	41.75	22.33	23.08	22.7	149.32	150.6	149.96
$T_{_{13}}$	39.5	39.25	39.38	41	40.5	40.75	22.83	23.92	23.4	157.69	161.92	159.81
$T_{_{14}}$	43.17	43.5	43.33	45.33	44.83	45.08	20.43	21	20.7	118.42	119.09	118.76
T_{15}	42.08	42.42	42.25	44.33	4	44.17	20.77	21.5	21.1	130.79	131.67	131.23
T_{l6}	42.75	43.17	42.96	44.92	44.42	44.67	20.53	21.25	20.9	122.84	123.42	123.13
$\mathbf{T}_{_{17}}$	42.5	42.42	42.46	44.42	44.17	44.29	20.6	21.25	20.9	127.17	127.51	127.34
CD (P=0.05)	0.51	0.48	0.5	0.45	0.57	0.51	0.58	0.41	0.5	2.05	1.55	1.8
SEm±	0.17	0.16	0.17	0.15	0.2	0.18	0.2	0.14	0.17	0.707	0.53	0.619

et al. (2021), Mogazy and Hanafy (2022) and Carmona *et al.* (2021).

Number of days to first fruit harvest

The data showed that there were significant differences among treatment. An inquisition of data in Table- clearly indicate that, early fruit harvested (44.50 and 44.36 days) was recorded in T_{13} Treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), followed by T_{12} (75% RDF + 2ml/l Nano Urea+ 10 ppm TiO₂) (45.75 and 45.72 days) and late fruit harvested (56.67 and 56.69 days) was noted in T₁ (control) during first and second year, respectively. Similar trend was also found in pooled data early fruit harvesting occurring in T₁₃ treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO (44.43 days) and late fruit harvesting seen in (56.68 Days). These T_1 (control) nanoparticles also influence structural modifications in plants, promoting better water retention and nutrient absorption, which are vital for early fruit development (Anusuya and Rajan, 2024). The time until okra fruit harvesting can be greatly shortened by applying foliar nanofertilizers containing nitrogen, phosphorus, potassium, iron, zinc and Titanium (Prasad et al., 2012b; Tarafdar et al., 2014; Adhikari et al., 2016). Zinc and titanium nutrients are essential for a number of physiological functions and their effective delivery through nanofertilizers promotes photosynthesis (Tighe-Neira et al., 2020; Ogunkunle et al., 2020) and metabolic activity (Sompornpailin and Chayaprasert, 2020), increases nutrient uptake (Satti et al., 2021; Semida et al., 2021; Pejam et al., 2021) and utilisation and guarantees a balanced supply of nutrients (Sheteiwy et al., 2021). This results in healthier plants that move from vegetative growth to flowering more quickly. The results are in confirmation with the findings of Mogazy and Hanafy (2022) and Carmona et al. (2021).

Number of flowers per plant

The findings of the number of flowers per plant of present experiment is showed

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in Table, which showed significant variation in Treatments on number of flowers per plant. It is clear from the data that T₁₃ Treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), recorded highest number of flowers per plant (22.83 and 22.86) followed by T_{12} Treatment (75% RDF + 2ml/l Nano Urea $+ 10 ppm TiO_{2}$ (22.33 and 22.37) and the minimum number of flowers per plant was noted in T_1 (control) (15.77 and 15.80) during first and second year, respectively. Same trend was also reported in pooled data at 120 DAS, (22.80). The application of ZnO NPs has been shown to increase the concentration of key enzymes such as guaiacol peroxidase and polyphenol oxidase, which are crucial for flower development (Hafizi and Nasr, 2018). This effect is primarily due to the enhanced nutrient uptake, improved photosynthetic efficiency (Kah et al., 2013 and De Rosa et al., 2010) and increased stress resistance provided by the nanosized particles (Subramanian et al., 2015). The efficient absorption and utilization of nutrients lead to better overall plant growth and development, culminating in an increased number of flowers. Similar results were advocated by Raliya et al. (2014) and Sharma et al. (2018).

Fruit yield

It is clear from the data (Table 5) that T_{13} treatment (75% RDF + 2ml/l Nano Urea+ 50 ppm ZnO), recorded yield (157.69q/ha and 161.92 q/ha) followed by T₁₂ Treatment (75% RDF + 2ml/l Nano Urea+ 10 ppm TiO₂) (149.32 q/ha and 150.60 q/ha) and the minimum yield was noted in T₁(control) (58.49 q/ha and 63.93q/ha) during first and second year, respectively. Same trend was also reported in pooled data at 120 DAS, (159.81q/ha). Zn NPs have been found to enhance photosynthetic parameters, leading to increased dry matter accumulation and grain yield in rice. The application of ZnO nanoparticles resulted in higher plant height and grain yield compared to conventional zinc fertilizers (Gobinath et al., 2024). In wheat, biosynthesized Zn NPs increased plant height, leaf area, and total dry matter production, contributing to higher grain and straw yields (Nazma et al., 2024).

Conclusion

On the basis of results of present investigation, it is clear that use of nano fertilizer is beneficial for okra production which can reduce the chemical fertilizer requirement. Among the treatments under study, it may be concluded that foliar application of 2 ml/l Nano urea + 50 ppm ZnO nanoparticles in two times 30 days and 60 days after seed sowing along with 75% recommended dose of fertilizer (RDF) significantly influenced the vegetative growth parameters of okra along with early flowering and more fruit yield of okra cv. Kashi Lalima grown at subtropical climate.

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